

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

**UNITED STATES UTILITY PATENT APPLICATION**

**FOR**

**DOUBLE SHELL DISPENSER**

**BY**

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## **BACKGROUND OF THE INVENTION**

### **1. Field of the Invention**

The present invention relates generally to dispenser closures. More particularly, the present invention relates to threadably movable dispenser closures with stopping mechanisms.

### **2. Discussion of the Prior Art**

Dispenser closures that open by the axial movement of a cap along a container finish are generally known in the art. Such a closure commonly includes a cap portion that is threadably attached to the finish of a container in such a way that the cap may be threadably moved from a closed position to an open position so as to access the contents of the container. The cap of this type of closure commonly has a limited range of rotation, so that the cap may remain affixed to the container even while in the open position.

**SUMMARY OF THE INVENTION**

It is an object of the present invention to provide a closure having a dispensing feature.

It is another object of the present invention to provide a double shell dispenser closure having a stopping mechanism which limits the range of rotation of a closure cap about a container finish.

5 More particularly, the apparatus of the present invention includes a double shell closure having a dispensing mechanism. The dispenser closure includes a cap body that is threadably attached to a container finish and a fitment placed in an aperture of the container and operably disposed between the cap body and the container finish. The container finish includes a neck portion with an opening therein, at least one thread and at least one lug stop thereon. The fitment has a  
10 plurality of spokes that connect an annular side wall with a post that is concentrically aligned therein. The cap body includes an inner wall and an outer wall concentrically aligned. In one embodiment, both the inner wall and the outer wall are annular and are concentrically aligned with an opening in a top wall of the cap body. The inner wall may include at least one thread on an inner surface thereof. The inner wall also has at least one drop lug projecting from a lower portion thereof. In  
15 one embodiment, two drop lugs are diametrically aligned and project downwardly from the terminating edge of the annular inner wall. The drop lugs are positioned to engage the lug stops located on the container finish, so as to prevent the threadable removal of the cap body from the container finish. The double shell dispenser closure may be partially opened to allow dispensing of the contents of the container, but may not be removed from the container due to the stopping  
20 mechanism.

**BRIEF DESCRIPTION OF THE DRAWINGS**

A better understanding of the invention will be had upon reference to the following  
5 description in conjunction with the accompanying drawings in which like numerals refer to like parts  
and wherein:

Fig. 1 is a perspective view of a preferred embodiment of the closure of the present invention;

Fig. 2 is a side view of the cap body of the closure of Fig. 1;

10 Fig. 3 is a sectional view of the cap body of Fig. 2 taken along line 2-2;

Fig. 4 is a side view of the cap body and fitment of the present invention with portions cut  
away;

Fig. 5 is a bottom view of the cap body of Fig. 2;

Fig. 6 is a perspective view of the fitment of the closure of the present invention;

15 Fig. 7 is a sectional view of the fitment of Fig. 6 taken along line 7-7;

Fig. 8 is a bottom view of the fitment of Fig. 6;

Fig. 9 is a perspective view of the container finish of the closure of the present invention;

Fig. 10 is a side view of container finish of Fig. 9;

Fig. 11 is a top view of the container finish of Fig. 9;

20 Fig. 12 is another side view of the container finish of Fig. 9;

Fig. 13 is an alternative embodiment of the closure of the present invention with portions cut away.

### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

5 As shown in the Figs. 1-13, a closure of the present invention is provided having a dispensing feature with a stopping mechanism which facilitates the dispensing of the contents of a tube, bottle or similar container, but prevents removal of the closure from the container. Closure 10 may be formed of any material well known in the art, such as polypropylene and polyethylene. As shown in Fig. 1, the closure 10 includes a cap body 50, a fitment 20 and a container finish 80. The cap body 10 50 is threadably attached to the container finish 80, so that the cap body 50 may threadably rotate axially along the neck portion 82 of the container finish 80. In this manner, the cap body 50 may be rotated from a closed position to an open position in order to access the contents of the container (not shown) upon which the container finish 80 is disposed. The fitment 20 is positioned within closure 10 so that the opening 63 in the spout portion 66 of the cap body 50 is sealed by the post 24 15 of the fitment 20, when the cap body 50 is in the closed position. The present invention also provides a stopping mechanism by which the rotation of cap body 50 about container finish 80 is limited. This stopping mechanism prevents the threadable removal of the cap body 50 from the container finish 80.

As shown in Fig. 2, the cap body 50 includes an outer shell or wall 60 depending from a top 20 wall 58 from which projects a spout portion 66. Spout portion 66 includes an opening 63 from

which the contents of a container (not shown) may be dispensed. As shown in Fig. 3, cap body 50 includes an inner shell or wall 70, in addition to outer wall 60. Outer wall 60 may be annular or any other appropriate shape. Inner wall 70 is also annular and may include at least one thread 72 projecting from an inner surface 71 thereof. The stopping mechanism of the present invention includes at least one drop lug 56 formed on a lower portion or termination edge 74 of inner wall 70. In a preferred embodiment, inner wall 70 includes two drop lugs 54 and 56 projecting downwardly therefrom. As shown in Fig. 5, drop lugs 54 and 56 are diametrically disposed along the terminating edge 74 of inner wall 70. However, the drop lugs of the present invention may be disposed in any alignment in which the rotation of cap body 50 is usefully limited. As shown in Fig. 3, drop lug 56 is generally rectangular, although other shapes are contemplated by the present invention. However, when drop lug 56 meets lug stop 90 or 92 on container finish 80 as discussed herein below, the shape of drop lug 56 and the extent of its attachment to inner wall 70 should be sufficient to oppose twisting force applied by the user. Drop lug 56 is formed so as to resist deformation as rotational pressure is applied to cap body 50. As shown in Fig. 3, drop lug 56 may have an untapered connection with the terminating edge 74 of inner wall 70. The extent of the untapered connection between drop lug 56 and inner wall 74, as well as the overall width of the drop lug 56, imparts to drop lug 56 sufficient rigidity to resist deformation as rotating pressure is applied to cap body 50. Drop lug 56 engages lug stop 90 on container finish 80, when the closure 10 is rotated counterclockwise, so as to prevent rotation of cap body 50, as described herein below.

As shown in Figs. 3 and 4, outer wall 60 may include at least one child-resistant lock 63 formed thereon. In a preferred embodiment, as shown in Figs. 3 and 5, cap body 50 includes two child-resistant locks 61 and 63 diametrically aligned along the outer wall 60. Cap body 50 also includes a top wall 58 from which both inner wall 70 and outer wall 60 depend. Top wall 58 includes an opening 62 disposed therein. A spout portion 66 projects from top wall 58 and is concentrically aligned with opening 62. Indeed, inner wall 70 and outer wall 60 are also concentrically aligned with opening 62. In one embodiment, as shown in Figs. 3 and 4, cap body 50 includes a skirt 64 depending from top wall 58 flush with opening 62. Skirt 64 is provided within the cap body so as to operably engage an annular wall 22 of fitment 20, as shown in Fig. 4. In one embodiment, skirt 64 includes a skirt sealing bead 65 which engages annular wall 22. By this engagement, the contents of the container (not shown), to which the closure 10 is attached, are prevented from contacting inner wall 70.

As shown in Figs. 6-8, in addition to annular wall 22, fitment 20 includes a post 24 connected to annular wall 22 by a plurality of spokes 26. Post 24 is centrally aligned within the fitment 20 such that, when annular wall 22 engages skirt 64, post 24 extends through both opening 62 and spout portion 66. When cap body 50 is in the closed position, post 24 extends through opening 63 of spout portion 66, as shown in Fig. 4. Whereas, when cap body 50 is in the open position, post 24 extends through only a portion of spout portion 66 and extends short of opening 63. Annular wall 22 includes a locking bead 49 formed therein, as well as flange 23 projecting therefrom. Flange 23 includes a fitment sealing bead 29 formed thereon. When the closure 10 is assembled, fitment 20

a1) is disposed within opening 84 of container finish 80, shown in Fig. 9. Fitment 20 is secured within opening 84 by the engagement of locking bead 49 with the inner surface of neck portion 82. Thus, as cap body 50 is threadably opened, fitment 20 remains secured in position relative to neck portion 82.

5 *Ans a2)* As shown in Fig. 4, the cap body 50 and the fitment 20 cooperate to provide a double sealing mechanism, which includes the top wall sealing bead 51, flange 23, annular wall 22 and skirt sealing bead 65. A first seal is provided by the engagement of skirt sealing bead 29 contacting annular wall 22, as shown in Fig. 4. Skirt sealing bead 29 is disposed so as to sealably engage annular wall 22 throughout the range of axial rotation through which the cap body 50 may rotate. The first seal formed by skirt sealing bead 29 and annular wall 22 prevents the contents of the container (not shown) from leaking past skirt 64. A second seal is formed by the engagement of top wall sealing bead 51 and flange 23, as shown in Fig. 4. This second seal is formed only when the cap body 50 is in a generally closed position, since top wall 58 must be adjacent to flange 23 in order for top wall sealing bead 51 to engage flange 23. The second seal provides leakage protection that is in addition to the protection offered by the first seal, which is maintained throughout all the various orientations of the closure 10. In addition to the sealing mechanism provided by the cooperation of cap body 50 and fitment 20, a third seal is provided by the cooperation between fitment 20 and container finish 80. More particularly, when fitment 20 is disposed in the opening 84 of container finish 80, fitment sealing bead 29 engages the upper surface 88 of neck portion 82, thereby forming the third seal.



This third seal prevents the contents of the container (not shown) from leaking through opening 84 and past fitment 20.

*Ins*  
*Q3* As shown in Figs. 2 and 4, outer wall 60 may include a thumb pad 68 disposed on an outer surface thereof. In a preferred embodiment, outer wall 60 is formed of an appropriate polymeric material and thickness as to make it deformable. A cap body 50 including a deformable outer wall 60 may include two thumb pads 68 diametrically aligned thereon. Outer wall 60 may be deformable by the application of pressure by the user to the points on the outer wall 60 where the thumb pads 68 are disposed so as to cause outer wall 60 to deform inwardly at those points, while also deforming outwardly at points approximately 90° away from those points. In such a preferred embodiment, child-resistant locks 61 and 63 are disposed approximately 90° away from thumb pads 68 along outer wall 60, so that, when outer wall 60 is deformed as described above, child-resistant locks 61 and 63 are moved away from child-resistant stops 81 and 83, shown in Figs. 9-12, disposed on container finish 80, and prevent counterclockwise rotation and subsequent removal of the closure 10.

As shown in Figs. 9-12, the container finish 80 includes a neck portion 82 with an opening 84 therein, whereby the contents of the container (not shown) may be accessed. The neck portion 82 includes at least one thread 86 disposed thereon. The container finish 80 also includes at least one lug stop 90 disposed thereon. In a preferred embodiment, the container finish 80 includes two lug stops 90 and 92 formed on a shoulder portion 94 of the container finish. Lug stop 90 is diametrically aligned with lug stop 92 along the outer surface of neck portion 82. However, depending on the desired range of rotation of the cap body 50 about the container finish 80, the

container finish 80 of the present invention may include one or more lug stops that are disposed at various points around the container finish 80. As discussed herein below, the lug stops 90 and 92 engage drop lugs 54 and 56 in order to limit the range of rotation of the cap body 50 about the container finish 80.

5 <sup>94</sup> Container finish 80 also may include at least one child-resistant stop 81 and/or 83. In one embodiment, container finish 80 includes two child-resistant stops 81 and 83 diametrically aligned around the neck portion 82 and integrally formed with lug stops 90 and 92, as shown in Figs. 9 and 10. However, the closure 10 of the present invention also encompasses child-resistant stops that are not aligned nor integrally formed with lug stops 90 and 92. Child-resistant stops 81 and 83 cooperate with child-resistant locks 61 and 63 so as to limit the user's ability to open the closure 10, as discussed herein below. Child-resistant stops 81 and 83 differ from lug stops 90 and 92 in their size and positioning. More particularly, child-resistant stops 81 and 83 are smaller than lug stops 90 and 92 and are positioned radially beyond lug stops 90 and 92. The size and positioning of child-resistant stops 81 and 83 facilitate the proper opening of the closure 10 and allow for the lug stops 90 and 92 to engage drop lugs 54 and 56 even when outer wall 60 is being deformed so as to avoid the engagement of child-resistant stops 81 and 83 by child-resistant locks 61 and 63. As shown in Fig. 11, each of lug stops 90 and 92 and child-resistant stops 81 and 83 may include a generally flat side and a generally rounded side. More particularly, each of lug stops 90 and 92 may include a flat side or stop surface 93, as well as a rounded side or cam surface 95. Likewise, each of the child-resistant stops 81 and 83 may also include a flat or stop surface 97, as well as a rounded or cam

Q4) surface 99. The stop surfaces 93 of lug stops 90 may engage drop lugs 56 and 54 so as to stop the axial rotation of cap body 50 about neck portion 82. However, when cam surfaces 95 of lug stops 90 and 92 engage drop lugs 56 and 54, the rounded surfaces of cam surfaces 95 allow the drop lugs 54 and 56 to slide over lug stops 90 and 92, so as to allow for the initial attachment of cap body 50 to container finish 80. Likewise, the stop surfaces 97 of child-resistant stops 81 and 83 engage child-resistant locks 61 and 63 on outer wall 60 of cap body 50, so as to prevent opening of the closure 10. Whereas, the cam surfaces 99 of child-resistant stops 81 and 83, when engaged, allow for the child-resistant locks 61 and 63 to slide over the child-resistant stops 81 and 83.

Q5) As shown in Fig. 5, drop lugs 54 and 56 are disposed approximately 90° away from each of child-resistant locks 61 and 63, so that cap body 50 may be threadably rotated only approximately 90° about the container finish 80 before either a drop lug or a child-resistant lock engages a lug stop or a child-resistant stop. In this manner, the range of rotation of the cap body 50 about the container finish 50 is limited to approximately 90°. However, the present invention may include lugs, locks, and stops that are aligned differently so as to provide a varied range of rotation.

15 As shown in Fig. 13, an alternative embodiment of the closure 110 is provided with at least one drop lug 156 having a reinforcing spine 159 projecting from inner wall 70. The reinforcing spine 159 provides further rigidity to drop lug 156 so that the lug does not deform as it engages lug stop 190. This alternative embodiment of the closure 110 also includes a lug stop 190 having a child-resistant stop 183 integrally formed therewith. Additionally, a cam 185 is also integrally formed with the child-resistant stop 183 so as to guide child-resistant lock 61 over the cam 199 of child-

resistant stop 183. The dispenser closure 110 also includes an over-torque barrier 196 integrally formed with the stop 190. When cap body 150 is being threadably attached to container finish 180, over-torque barrier 196 engages drop lug 156 so as to prevent cap body 150 from being threaded too far onto the container finish 180. Over-torque barrier 196 also provides for the proper positioning of drop lugs 54 and 56 relative to lug stops 90 and 92 so that they may function properly.

*JPB*  
*ab* In use, the closure 10 provides for the dispensing of the contents of a container (not shown).

When closure 10 is assembled, fitment 20 is disposed over the opening 84 in the neck portion 82 of container finish 80. Cap body 50 is positioned over fitment 20 so that post 24 extends through spout portion 66 and seal 65 engages a surface of annular wall 22 of fitment 20. Cap body 50 is threadably attached to container finish 80 by the cooperation of at least one thread 72, on the inner surface 71 of inner wall 70, with at least one thread 86 on neck portion 82. Each one of the drop lugs 54 and 56 and the child-resistant locks 61 and 63 are disposed between lug stops 90 and 92 and child-resistant stops 81 and 83. In the closed position, cap body 50 is threaded axially down over neck portion 82, such that post 24 of fitment 20 extends upward through each of opening 62, spout portion 66 and opening 63, thereby sealing opening 63 and the closure 10. When closure 10 is opened, the user applies inward pressure to the outer wall 60 at the thumb pads 68, thereby deforming the outer wall 60. The child-resistant locks 61 and 63 are disposed on the portions of the outer wall that deflect outward, when pressure is applied by the user. While this pressure is being applied, the user may then axially rotate the cap body 50, so that the cap body 50 moves upward from neck portion 82 and fitment 20. As the cap body 50 rotates axially, child-resistant locks 61 and 63 rotate past

child-resistant stops 81 and 83 without engaging them, since the outer wall 60 is deformed outwardly  
at those points where the child-resistant locks are located. If the outer wall 60 was not deformed as  
the axial rotation was occurring, then child-resistant locks 61 and 63 would engage child-resistant  
stops 81 and 83, thereby preventing the opening of the closure 10. Nevertheless, as the child-  
resistant locks 61 and 63 on the deformed cap body 50 move past the child-resistant stops 81 and  
83, the cap body 50 continues to rotate axially until one or both drop lugs 54 and 56 engage one or  
both stops 90 and 92. Once drop lugs 54 and 56 engage stops 90 and 92, further axial rotation of cap  
body 50 is prevented. At the point of engagement of drop lugs 54 and 56 with stops 90 and 92,  
closure 10 is open, but cap body 50 is still attached to container finish 80. In this manner, the  
dispenser closure 10 may dispense the contents of a container to which the closure 10 is attached  
without removing the cap body 50 from the container finish 80.

The foregoing detailed description is given primarily for clearness of understanding and no  
unnecessary limitations are to be understood therefrom for modifications will become obvious to  
those skilled in the art upon reading this disclosure and made without departing from the spirit of  
the invention or the scope of the invention.